

Technical Data Sheet

Easy Soft'r Potato Roll

Material: 4107529

UPC Code: 608002002857

Data Sheet Version: 8.0

Valid from (production date): 09/07/2023

Product Description

A base for the production of potato rolls.

Usage Information

100 lbs. Flour (Patent)

60 lbs. (Depending on the flour specifications) Water

5 lbs. Fresh Yeast

20 lbs. Easy Soft'r Potato Roll

8 lbs. Shortening or palm oil (*)

*If soy oil is used, use 4 lbs. for 100 lbs. of flour

Mix until developed (1 + 11). Final dough temperature: 78°F

Rest time: 10 min (optional)

Scale, round, Mould

Proof for approximately 1 hour at 90°F 80% RH

Bake at 380°F

Usage rate

20% on flour weight

Legal Declaration

Country of Origin: US

Ingredient List

Sugar, dextrose, bleached enriched wheat flour (malted barley flour, niacin, reduced iron, thiamine mononitrate, riboflavin, folic acid), potato flour, salt, wheat gluten, soy flour, Contains 2% or less of the following: soybean oil, mono- and diglycerides, diacetyl tartaric acid esters of mono- and diglycerides (DATEM), corn flour, enzymes, ascorbic acid, artificial flavor, turmeric, l-cysteine, paprika, soy lecithin.

Physical and Chemical Parameters

Method	Description	Specification
C061M003 Titration	Salt content	7.70 - 10.50 %

Organoleptic Characteristics

Parameter	Description
Color	Off-White

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Texture

Powder

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Nutritional Information

Average per 100 g

Note: The nutrient information provided by Puratos Corporation is based upon the USDA database and other sources, including suppliers' data sheets. All these are reliable sources; consequently the correlation between the calculated values and the lab analyses is normally excellent. However, there is no guarantee that the nutrient values provided by Puratos Corporation will match the analytical results. These values should be confirmed by actual analysis, whenever required by existing regulations.

Total calories (kcal)	356.0400	kcal
Total fat	5.5900	g
Saturated Fat	3.1700	g
Mono-unsaturated fatty acids (MUFA)	0.6700	g
Poly-unsaturated fatty acids (PUFA)	1.4600	g
Trans fatty acids	0.0500	g
Cholesterol	0.0000	mg
Sodium (Na)	4,509.0900	mg
Total Carbohydrates	68.6400	g
Total Dietary Fiber	1.9100	g
FDA Approved Dietary Fiber	1.9100	g
FDA Soluble Fiber	0.0700	g
FDA Insoluble Fiber	0.5200	g
Other Dietary Fiber	0.0000	g
Other Soluble Fiber	0.0000	g
Other Insoluble Fiber	0.0000	g
Total Sugars	40.6700	g
Added Sugars	39.3700	g
Sugar Alcohol	0.0000	g
Protein	8.1500	g
Organic acids	0.0000	g
Moisture	4.5100	g
Ash	13.0900	g
Vitamin A	3.2800	µg RAE
Vitamin C	126.2800	mg
Vitamin D	0.0000	µg
Vitamin E - Alpha Tocopherol	0.0000	mg
Folate, DFE (B9)	56.2600	µg DFE
Calcium	146.4300	mg
Iron	1.3500	mg

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Potassium	212.3400	mg
Caffeine	0.0000	mg

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Allergen Information

For Tree Nuts and products thereof, Coconut is the only Tree Nut present

Allergen	As Ingredient	Present in product made on the same line	Present in the plant
Wheat and products thereof	+	+	+
Other Cereals containing Gluten and products thereof	+	+	+
Crustaceans and products thereof	-	-	-
Eggs and products thereof	-	+	+
Fish and products thereof	-	-	-
Peanuts and products thereof	-	-	-
Soybeans and products thereof	+	+	+
Milk and products thereof (including lactose)	-	+	+
Tree nuts and products thereof, Nuts and products thereof	-	+	+
Celery and products thereof	-	-	-
Mustard and products thereof	-	-	-
Sesame seeds and products thereof	-	+	+
Sulfur dioxide and sulfites (> 10 ppm)	-	+	+
Lupin and products thereof	-	-	-
Molluscs and products thereof	-	-	-

- : Absence + : Presence

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Food Contaminants

Raw materials are guaranteed food grade in conformity with the applicable legislation on:

- Mycotoxins
- Heavy metals
- Pesticide residues
- Microbiology

Indicative Microbiological Values

Description	Specification
Total Viable Count	100000 CFU/g
Yeast	1000 CFU/g
Mold	1000 CFU/g
Salmonella	Absence (/25g)
E. coli	< 10 CFU/g
Total Coliforms	100 CFU/g

GMO Information

This product contains ingredients directly derived from genetically modified crops (excluded growth media and products of fermentation).

Bioengineering Statement

Based upon the documents provided to us by our raw material suppliers, the product contains a bioengineered food ingredient (BE). Per NBFDS (National Bioengineered Food Disclosure Standard) 7 CFR Part 66, this product requires mandatory Bioengineering Disclosure.

Irradiation Information

The product has not been treated with ionising radiation and does not contain irradiated ingredients.

Sewage Statement

Puratos Corporation affirms that at no point in our process is this product derived from, produced using, or handled with sewage sludge.

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Sifting Statement

All dry bulk ingredients processed at the Pennsauken manufacturing facility are sifted through a screen prior to mixing and a finishing screen prior to final packaging. All bag items used by dry facilities are required to be sifted by our suppliers prior to packaging. We inspect all ingredients upon arrival and verify the manufacturer's certificate of analysis for compliance and product safety.

Bioterrorism Facility Registration

All Puratos Corporation manufacturing and distribution facilities are registered in compliance with Food Security Bioterrorism Act of 2002. All registration numbers are on file with the FDA.

Food Safety Statement

All Puratos Manufacturing facilities in the United States have implemented and operate under the guidelines of the FDA's Food Safety Modernization Act utilizing Preventive Controls and HARPC food safety plans to ensure the quality of our products. HARPC training is conducted annually at each location for all employees. Good Manufacturing Practices (GMPs) are part of the prerequisite programs and are strictly adhered to at each facility. Additionally, we have Sanitation Standard Operating Procedures at our facilities, and our facilities are inspected by the FDA.

Storage Conditions

Advised Storage Conditions: Dry: Keep in a cool and dry place (<78°F, <65% RH). Close package after use.

Shelf Life Period: 9 Months

Packaging Information

Packaging	Packaging Gross	Pallet Description	Tiers/Pallet	Pallet	Qty	Unit
Bag 50 lbs.		Wooden industrial pallet	5 bags/layer, 8 layers/pallet, 40 bags/pallet	40" X 48"	2,000	LBS

Unit Dimensions: 15" W x 28" D x 7" H

Dietary Information

Vegans	Suitable
Ovo-lacto vegetarians	Suitable
Lacto vegetarian	Suitable
Coeliacs	Non Suitable
Kosher	Kosher Par(e)ve
Halal	Not certified

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Free from alcohol

Yes

Free from pork

Yes

Organic

Not certified

The above information is provided for our customers only (and we accept no liability to any third parties) and reflects our current knowledge and experience. All products are supplied in accordance with our general terms and conditions for sale. We can accept no liability for the effects of any combinations or mixtures of the product which are not conformed to our recommendations. In using the product our customers are reminded to comply with all relevant legal, administrative and regulatory requirements and procedures relating to its use and the protection of the environment.